Decommissioning End Points Document
Building 233-23H, RTF Warehouse, and 233-24H, Maintenance Shop

Prepared by: _____ Date: 2-1-2021
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Revision	Date	Revised Section	Change
0	01/28/2021	Not Applicable	Initial Issue

1.0 Purpose and Scope

This document identifies the end points (and activities to achieve those end points) necessary to meet the Savannah River Tritium Enterprise (SRTE) 233-23H, Replacement Tritium Facility (RTF) Warehouse, and 233-24H, Maintenance Shop, decommissioning objectives and end state vision. It is an upper tier planning document to be used by the Project Manager for the development of project schedules and by the planning organization for the development of work packages.

The end points were developed using the checklist methodology[1], which is a logical, top-down, seven-step process for identifying end points. The process takes into account the initial condition of the facilities, the decommissioning end-state vision and objectives, facility boundaries, and types of work to be performed (or considered). These Simple Model decommissioning scopes (i.e., the before and after condition of the facilities along with boundaries) is further defined by the Facility Decommissioning Evaluation (FDE) (Reference 6.1).

This document has been developed in accordance with the requirements found in the Facility Disposition Manual 1C, Procedure 505, "Preparing a Project Decommissioning Plan."

2.0 Facility Description

Building 233-23H

Building 233-23H is located near the northeast corner of Savannah River Tritium Enterprise (SRTE) area of the Savannah River Site's H-Area, 20'-0' north of and parallel to Building 233-24H. The 233-23H RTF Warehouse was erected in 2000. The building has a footprint of 3,800 ft^2 (95'-0" long x 40'-0" wide x 18'-6" eave height) with concrete foundation/floor slab, pre-engineered structural steel frame, and painted corrugated metal panel exterior walls and roof. The building was constructed for and since has been used for clean warehouse storage of consumables, spare parts, and repairables (such as pressure relief valves). The interior is a large, single rectangular room with no interior partitions. The floor is bare concrete throughout the facility. The building has two 3'-0" x 7'-0" hollow metal steel doors in the south wall and one 10'-0" x 14'-0" electrically operated aluminum rollup door in the north wall. The building's exterior 18'-6" walls are insulated with vinyl faced fiberglass insulation. There are no HVAC unit(s), but there are two 7.5 KW electric unit heaters located diagonally across from each other in the northwest and southeast corners of the building suspended from the roof purlins. A small 1000 CFM electric exhaust fan is mounted in the east wall. A wet sprinkler system riser enters the building from beneath the floor slab in the southeast corner of the building. The sprinkler system contains 44 sprinkler heads suspended 4" below the roof purlins. Building 233-23H also contains a fire alarm system, Public

[1] See Reference 6.2 for additional information regarding the checklist method.

Address system, electrical service, and telecommunications service. The building contains no sumps, pits, or drains. Reference Appendix A for a layout of the facility.

The 233-23 RTF Warehouse will remain in use until a new, larger warehouse is constructed, at which point the contents of 233-23H will be relocated to the new warehouse, and 233-23H decommissioned.

Building services (i.e., Public Address, telecommunications, electrical, Fire Water, and Fire Alarm) have not yet been air-gapped to isolate the facility. Building 233-23H will, however, be isolated from its services prior to facility decommissioning.

An asbestos survey of Building 233-23H was conducted and subsequently documented on November 12, 2020, which identified no Asbestos Containing Materials (ACM) to be present in the facility. The results of that survey are included in Q-APG-H-00015, Rev. 1, Environmental Compliance & Area Completion Projects Baseline Asbestos Inspection Report of Building 233-23H (Reference 6.5).

There are no ancillary structures associated with 233-23H.

Building 233-24H

Building 233-24H is located near the northeast corner of Savannah River Tritium Enterprise (SRTE) area of the Savannah River Site's H-Area, 20'-0" south of and parallel to 233-23H. The 233-24H Maintenance Shop was erected in 2000. The building has a footprint of 3,800 ft^2 (95'-0" long x 40'-0" wide x 16'-0" eave height) with concrete foundation/floor slab, pre-engineered structural steel frame, and painted corrugated metal panel exterior walls and roof. Although called Maintenance Shop, the building was originally designed and constructed to be a maintenance training facility. Due to a need for additional warehouse storage, the building was re-purposed and has been used as a clean warehouse for sensitive spare parts storage. The interior is comprised of three spaces. A 17'-4" x 10'-0" conference room is located on the west end and contains Vidmar® cabinets for small parts storage. A 10'-0" x 10'-0" telecommunications room is located in the northeast corner and still serves its original design purpose. The third space is the remaining large open area at the building's center, originally designed for maintenance training, but has been used for sensitive spare parts storage. The floor is bare concrete throughout the facility. The building has five 3'-0" x 7'-0" hollow metal steel doors (two in the north exterior wall, one in the south exterior wall, two interior), and one 12'-0" x 14'-0" electrically operated steel rollup door in the north wall. The building's exterior 16'-0" walls are insulated with vinyl faced fiberglass insulation. The interior walls are nail-able steel studs faced with gypsum board extending to the underside of the building's roof deck. There is one HVAC unit, a packaged 90,000 BTU heat pump, located outside the building's south wall on a concrete equipment pad. There is one electric exhaust fan located in the telecommunications room mounted in the east wall. A wet sprinkler system riser enters the building from beneath the floor slab on the east side of the building. The sprinkler system contains 33 sprinkler heads suspended 4" below the roof purlins. Building 233-24H also contains a fire alarm system, Public Address system,

electrical service, and telecommunications service. The building contains no sumps, pits, or drains. Reference Appendix A for a layout of the facility.

The 233-24H Maintenance Shop will remain in use until a new, larger warehouse is constructed, at which point the contents of 233-24H will be relocated to the new warehouse, and 233-24H decommissioned.

Building services (i.e., Public Address, telecommunications, electrical, Fire Water, and Fire Alarm) have not yet been air-gapped to isolate the facility. Building 233-24H will, however, be isolated from its services prior to facility decommissioning.

An asbestos survey of Building 233-24H was conducted and subsequently documented on November 11, 2020, which identified no Asbestos Containing Materials (ACM) to be present in the facility. The results of that survey are included in Q-APG-H-00080, Rev. 0, Environmental Compliance & Area Completion Projects Revalidation Asbestos Inspection Report of Building 233-24H (Reference 6.6).

There are no ancillary structures associated with 233-24H.

3.0 End State Vision

The decommissioning end state for Buildings 233-23H and 233-24H, which have no defined or anticipated future mission, is "Demolish" to, but not including, the buildings' concrete slabs. That end state results from removal of the above grade structures to the building slabs. The HVAC unit outside the south wall of Building 233-24H will be dismantled and removed. All coarse debris will be removed from the slabs. Concrete slab penetrations will be cut off level with the slabs and grouted in accordance with Reference 6.3. These facilities are not in a pedestrian heavily trafficked area, so the slightly elevated slabs will pose no additional risks to the Site workers. No additional barricades or sloping will be required.

Buildings 233-23H and 233-24H will remain in use until a new, larger warehouse is constructed, at which point the contents of these facilities will be relocated to the new warehouse, and both 233-23H and 233-24H decommissioned. The proposed decommissioning end-state for these facilities is demolition to the building slabs. The existing 233-23H and 233-24H buildings are to later be replaced by new facilities in the same approximate location in support of the Tritium Finishing Facility (TFF) project. In order to facilitate erosion control in the interim, removal of the existing slabs is outside the scope of this demolition project and will be included in the scope of the TFF construction project.

The end state vision for the 233-23H RTF Warehouse and the 233-24H Maintenance Shop is further defined by the following statements:

- The end-state (i.e., demolish to, but not including, the building slabs) does not correspond to a "new waste unit(s)."

- The end-state will have no remaining debris.
- The end-state will have no remaining physical hazards (e.g., fall or tripping).
- The end-state requires no long-term stewardship activities.

4.0 Objective and Major Activities

The overall objective of this decommissioning is to place Buildings 233-23H, RTF Warehouse, and 233-24H, Maintenance Shop, in a safe, stable and low-cost end state that supports future construction of new facilities in support of the TFF project at the same approximate location. In other words, the decommissioning objective is threefold: (1) to reduce the risks to workers, the public and/or environment from residual radiological, chemical, biological, or physical hazards, (2) to minimize S&M costs for the facility, and (3) to facilitate future construction of new facilities in support of the TFF project at the same approximate location.

To meet the overall objectives, the following major activities (MAs) are required:

1. Complete preparatory operations including completing the Engineering Survey (Reference 6.4).
2. Eliminate or reduce hazards
3. Perform dismantlement and removal activities.
4. Perform demolition activities.
5. Complete project closure activities.

Appendix B further defines the decommissioning activities and provides corresponding end points for each activity.

5.0 End Point Determination and Management

The decommissioning end points were derived based on a review of (1) existing facility documents, (2) subsequent walk downs of the facilities, and (3) the strategy to execute decommissioning by using Savannah River Nuclear Solutions (SRNS) site personnel, subcontractor personnel, or a combination thereof.

Appendix A provides layouts of the structures to be decommissioned. Because they are relatively simple, the structures are each handled as a single workspace (Zone A).

In satisfaction of the SRS Manual 1C, Procedure 506, verification requirement, EC&ACP Engineering will work with the Decommissioning Project Manager to verify the completion of each decommissioning end point. That verification will be documented in a final decommissioning report. Documentation will include the Appendix B end points along with objective evidence (e.g., reference documents, interviews, or visual inspection) that the end points are complete.

The project planner is expected to adapt the end points selectively to the structure within this scope.

6.0 References

6.1 B. Zawacki, "Facility Decommissioning Evaluation, Building 233-23H, RTF Warehouse, and Building 233-24H, Maintenance Shop", G-FDE-H-00007, Rev. 0, dated January 28, 2021.

6.2 V. R. Fricke, "Choosing End-Points Using the Checklist Method", FDD-ENG-2001-00041, dated April 16, 2001.

6.3 "Environmental Compliance and Area Completion Projects (EC&ACP) Deactivation & Decommissioning (D&D) Policy on Decommissioning End Points for Slabs, Pits, Basements and Basins (U)", SDD-2005-00170, Rev. 2, dated October 22, 2020.

6.4 W. B. Griffin, "Engineering Survey & Interference Report for 233-23H and 233-24H", Q-SDD-H-00002, dated January 28, 2021.

6.5 M. W. Autrey, "Environmental Compliance & Area Completion Projects Baseline Asbestos Inspection Report of Building 233-23H", Q-APG-H-00015, Rev. 1, dated November 12, 2020.

6.6 J. E. Moore, Jr., "Environmental Compliance & Area Completion Projects Revalidation Asbestos Inspection Report of Building 233-24H", Q-APG-H-00080, Rev. 0, dated November 11, 2020.

LISTING OF APPENDICES

A- Facilities Layouts

B- Listing of End Points and/or End Point Activities Along with Completion Verification Methodology

Appendix A – Facilities Layouts

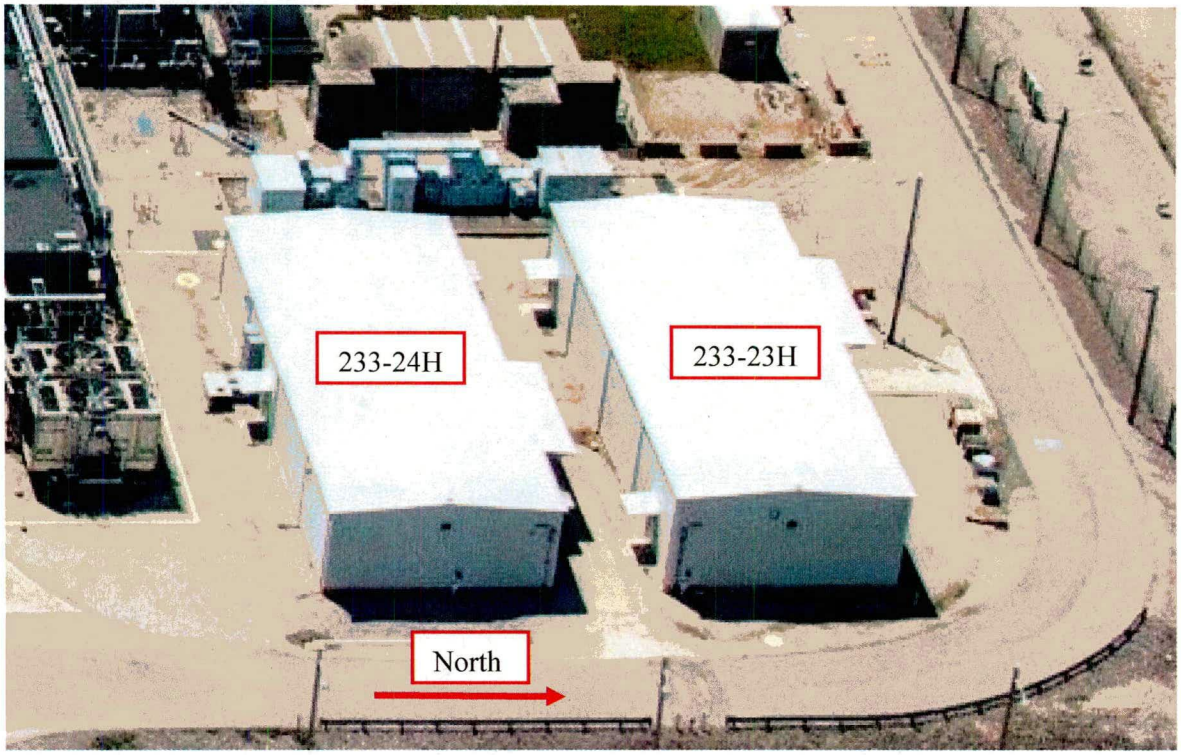

Figure A-1. Aerial of Buildings 233-23H and 233-24H Looking West

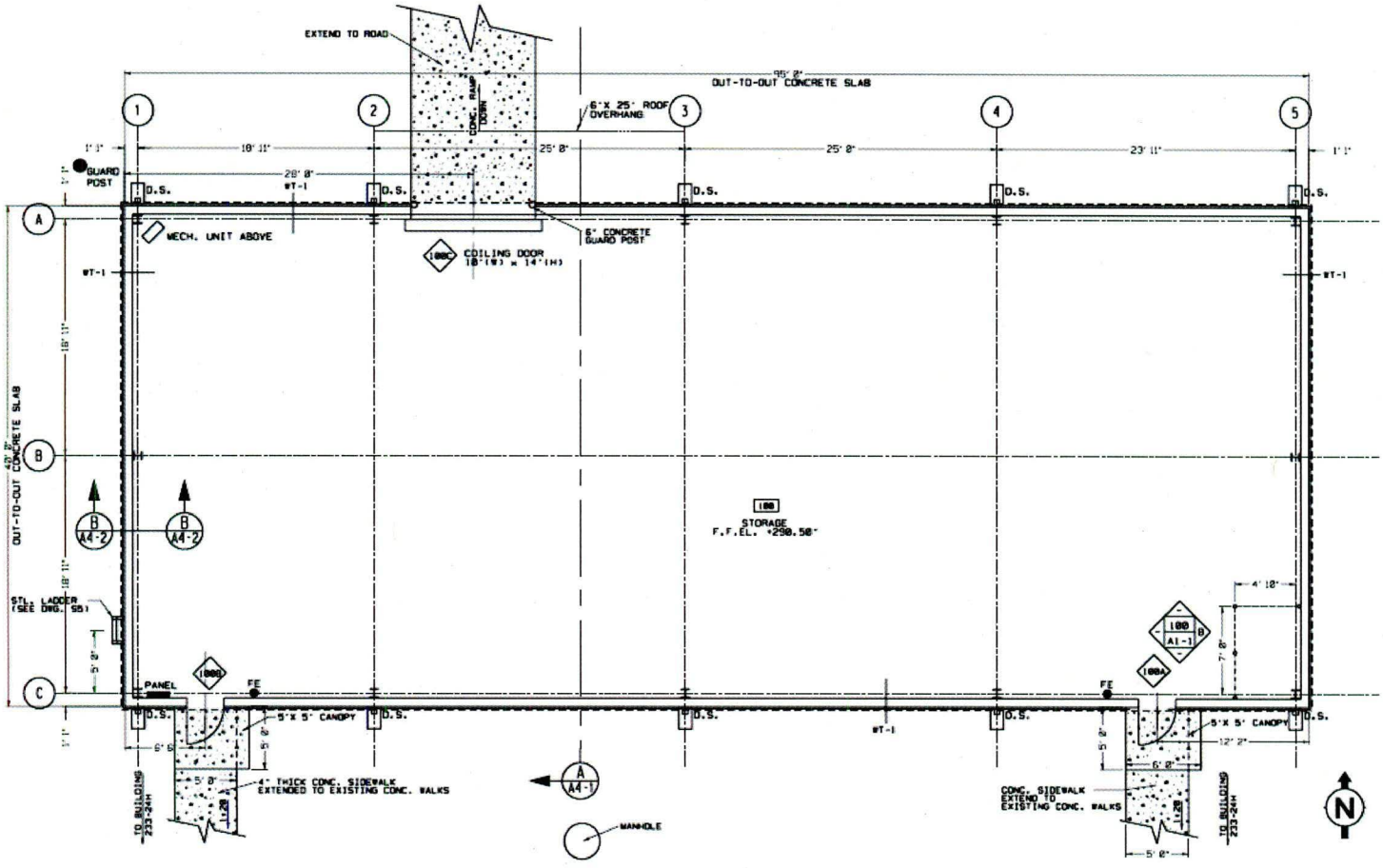

Figure A-2. 233-23H Floor Plan Layout (NTS)

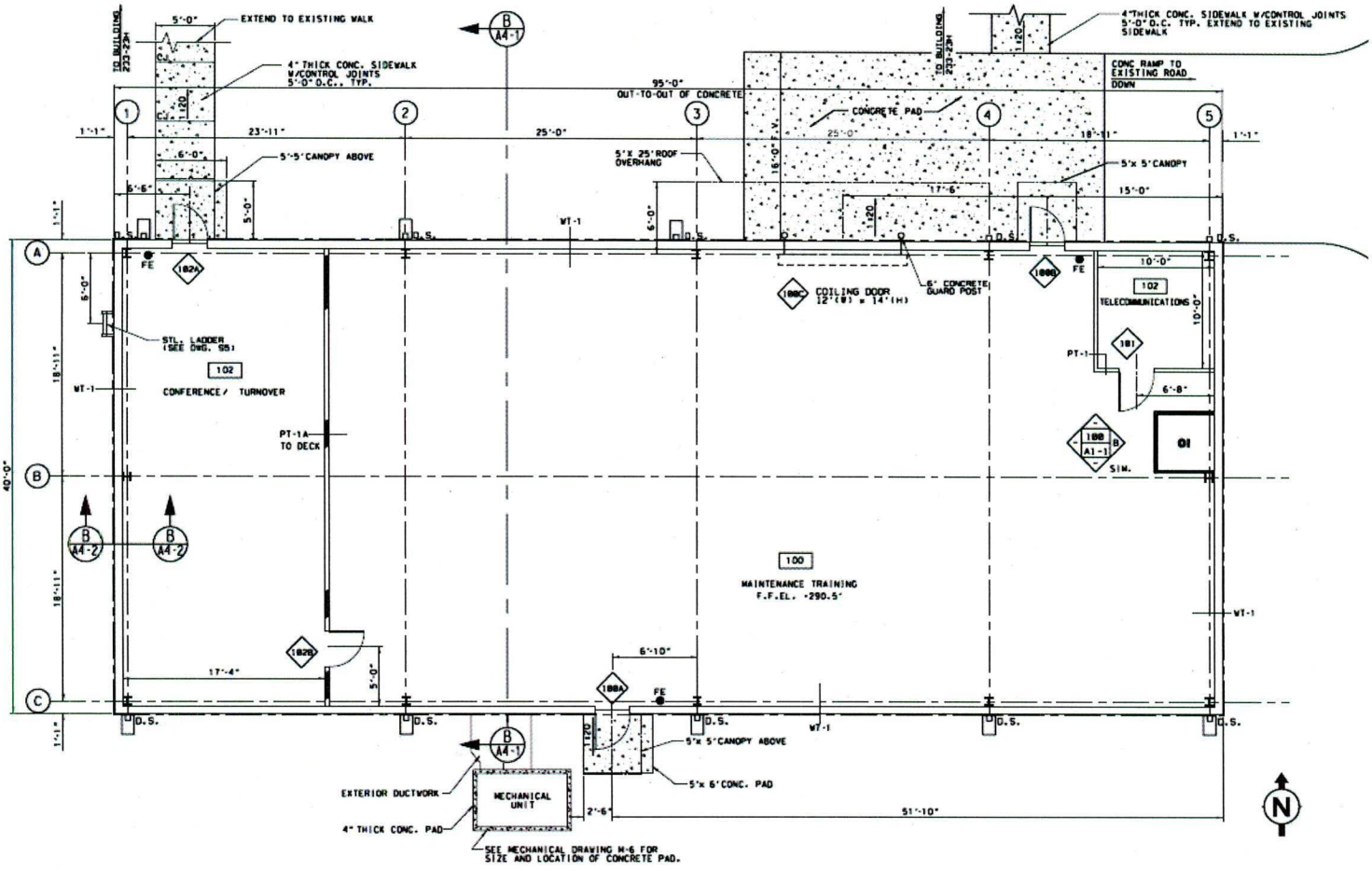

Figure A-3. 233-24H Floor Plan Layout (NTS)

The following utilities served or originated from the facilities:

- Electricity
- Telecommunications
- Fire Water
- Fire Alarm
- Public Address System

Appendix B – Listing of End Points and/or End Point Activities Along with Completion Verification

MA - 1	COMPLETE PREPARATORY OPERATIONS		
End Point #	Activity	Endpoint	Verification Method
23 MA - 1.1	Submit Environmental Evaluation Checklist for approval to document a NEPA (National Environmental Policy Act) review and identify any environmental permits needed.	Notice of NEPA Approval (NONA) is issued.	Document Review
24 MA - 1.1	Submit Environmental Evaluation Checklist for approval to document a NEPA (National Environmental Policy Act) review and identify any environmental permits needed.	Notice of NEPA Approval (NONA) is issued.	Document Review
23 MA - 1.2	Submit Site Clearance Permit for approval	Site Clearance Permit approved.	Document Review
24 MA - 1.2	Submit Site Clearance Permit for approval	Site Clearance Permit approved.	Document Review
23 MA - 1.3	Prepare and submit request for screening of real property for disposition.	Building and equipment, as applicable, have been declared excess.	Document Review
24 MA - 1.3	Prepare and submit request for screening of real property for disposition.	Building and equipment, as applicable, have been declared excess.	Document Review
23 MA - 1.4	Update all property systems, Master Building List (MBL) and the Financial Information System (FIS).	Systems have been updated.	Interview SRTE Property Manager
24 MA - 1.4	Update all property systems, Master Building List (MBL) and the Financial Information System (FIS).	Systems have been updated.	Interview SRTE Property Manager
23 MA - 1.5	As needed, sample and analyze materials (e.g., paints, insulation, etc.) for PCBs and other hazardous constituents. Define segregation practices and waste management for identified components. This can be done in parallel with demolition activities.	Waste Identification Form (WIF) with segregation practices is approved and issued.	Document Review
24 MA - 1.5	As needed, sample and analyze materials (e.g., paints, insulation, etc.) for PCBs and other hazardous constituents. Define segregation practices and waste management for identified components. This can be done in parallel with demolition activities.	Waste Identification Form (WIF) with segregation practices is approved and issued.	Document Review
23 MA - 1.6	Perform a building inspection for asbestos containing materials and issue the required report.	Building Inspection Report is issued.	Document Review
24 MA - 1.6	Perform a building inspection for asbestos containing materials and issue the required report.	Building Inspection Report is issued.	Document Review

Section 1 (cont'd)	PERFORM DEMOLITION ACTIVITIES		
End Point #	**Activity**	**Endpoint**	**Verification Method**
23 MA - 1.7	Perform an Engineering Survey and Interference Report to identify impacts to underground utilities and potential hazards that might be encountered during demolition operations.	Engineering Survey is issued.	Document Review
24 MA - 1.7	Perform an Engineering Survey and Interference Report to identify impacts to underground utilities and potential hazards that might be encountered during demolition operations.	Engineering Survey is issued.	Document Review
23 MA - 1.8	Conduct Readiness Review.	Readiness Review is complete.	Document Review
24 MA - 1.8	Conduct Readiness Review.	Readiness Review is complete.	Document Review
Section 2	**ELIMINATE OR REDUCE HAZARDS**		
23 MA – 2.1	Isolation of hazardous energy per Employee Safety Manual 8Q, Procedure 121, Rev. 8.	Verification Report is approved and issued	Document Review
24 MA – 2.1	Isolation of hazardous energy per Employee Safety Manual 8Q, Procedure 121, Rev. 8.	Verification Report is approved and issued	Document Review
23 MA – 2.2	Remove and dispose of hazardous materials, as applicable.	Hazardous materials are dispositioned.	Document Review
24 MA – 2.2	Remove and dispose of hazardous materials, as applicable.	Hazardous materials are dispositioned.	Document Review
23 MA – 2.3	Prepare and submit notice of asbestos disturbance (if later found applicable).	Asbestos abatement project license is received (if later found applicable)	Document Review (if applicable)
24 MA – 2.3	Prepare and submit notice of asbestos disturbance (if later found applicable).	Asbestos abatement project license is received (if later found applicable)	Document Review (if applicable)
23 MA – 2.4	Complete asbestos abatement actions (if later found applicable).	Asbestos abatement is complete (if later found applicable)	Document Review (if applicable)
24 MA – 2.4	Complete asbestos abatement actions (if later found applicable).	Asbestos abatement is complete (if later found applicable)	Document Review (if applicable)
23 MA – 2.5	Complete any remaining deactivation activities	All deactivation activities complete	Visual Verification
24 MA – 2.5	Complete any remaining deactivation activities	All deactivation activities complete	Visual Verification
Section 3	**PERFORM DISMANTLEMENT AND REMOVAL ACTIVITIES**		
24 MA – 3.1	Remove and disposition HVAC units and any other remaining eqpt.	All equipment removed and dispositioned.	Visual Verification
23 MA – 3.2	Remove loose miscellaneous materials and equipment, such as office furniture, office equipment, office supplies, appliances, etc.	Building is free of loose miscellaneous materials and equipment.	Visual Verification
24 MA – 3.2	Remove loose miscellaneous materials and equipment, such as office furniture, office equipment, office supplies, appliances, etc.	Building is free of loose miscellaneous materials and equipment.	Visual Verification

Section 4	PERFORM DEMOLITION ACTIVITIES		
End Point #	Activity	Endpoint	Verification Method
23 MA – 4.1	Obtain demolition permit as required by South Carolina Codes and Regulations, SC Reg. R61-86.1 Section XIII.	Demolition license is received.	Document Review
24 MA – 4.1	Obtain demolition permit as required by South Carolina Codes and Regulations, SC Reg. R61-86.1 Section XIII.	Demolition license is received.	Document Review
23 MA - 4.2	Take precautions to minimize interference with roads and other facilities.	Traffic plan is issued.	Document Review
24 MA - 4.2	Take precautions to minimize interference with roads and other facilities.	Traffic plan is issued.	Document Review
23 MA - 4.3	Take precautions to preserve any stakes, monuments or benchmarks.	If applicable, stakes, monuments or benchmarks are protected.	Document Review
24 MA - 4.3	Take precautions to preserve any stakes, monuments or benchmarks.	If applicable, stakes, monuments or benchmarks are protected.	Document Review
23 MA - 4.4	Employ and implement measures for controlling suspended solids in storm water run-off as a result of demolition activities.	Storm water pollution prevention plan is issued.	Document Review
24 MA - 4.4	Employ and implement measures for controlling suspended solids in storm water run-off as a result of demolition activities.	Storm water pollution prevention plan is issued.	Document Review
23 MA - 4.5	Demolish and remove the Building 233-23 RTF Warehouse, structure (including all appurtenances) down to, but not including, its concrete floor slab.	Building concrete slab is free of specified elements.	Visual Observation
24 MA - 4.5	Demolish and remove the Building 233-24H, Maintenance Shop, structure (including all appurtenances) down to, but not including, its concrete floor slab.	Building concrete slab is free of specified elements.	Visual Observation
23 MA - 4.6	Clean the 233-23H concrete slab.	The concrete slab is free of all coarse debris and floor coverings readily removed by scraping. If other means are necessary to remove the floor coverings, then the floor coverings and adhesives are abandoned in place, provided they are non-hazardous materials.	Visual Observation
24 MA - 4.6	Clean the 233-24H concrete slab.	The concrete slab is free of all coarse debris and floor coverings readily removed by scraping. If other means are necessary to remove the floor coverings, then the floor coverings and adhesives are abandoned in place, provided they are non-hazardous materials.	Visual Observation

Section 4 (cont'd)	PERFORM DEMOLITION ACTIVITIES		
End Point #	**Activity**	**Endpoint**	**Verification Method**
23 MA - 4.7	Cut off all electrical conduit and piping penetrations flush with the top of the slab or ground level, as applicable, and seal with grout if greater than 2" diameter.	Slab penetrations have been cut flush with top of concrete slabs or ground level, as applicable, and grouted.	Visual Observation
24 MA - 4.7	Cut off all electrical conduit and piping penetrations flush with the top of the slab or ground level, as applicable, and seal with grout if greater than 2" diameter.	Slab penetrations have been cut flush with top of concrete slabs or ground level, as applicable, and grouted.	Visual Observation
23 MA - 4.8	Plug other resultant holes and fill with cementitious material (e.g., grout, controlled low strength material, concrete, etc.).	Other resultant holes have been plugged and filled.	Visual Observation
24 MA - 4.8	Plug other resultant holes and fill with cementitious material (e.g., grout, controlled low strength material, concrete, etc.).	Other resultant holes have been plugged and filled.	Visual Observation
23 MA - 4.9	Cleave or breach any remaining curbing on the slab, as necessary, to ensure drainage of rainwater.	Curbing remaining, if any, has been cleaved or breached.	Visual Observation
24 MA - 4.9	Cleave or breach any remaining curbing on the slab, as necessary, to ensure drainage of rainwater.	Curbing remaining, if any, has been cleaved or breached.	Visual Observation
23MA - 4.10	Cut all above ground and concrete surface protrusions (e.g., bolts, rebar, etc.) level with the concrete slab or to grade, whichever applies.	All above ground and concrete surface protrusions have been cut level with the concrete slab or to grade, whichever applies.	Visual Observation
24MA - 4.10	Cut all above ground and concrete surface protrusions (e.g., bolts, rebar, etc.) level with the concrete slab or to grade, whichever applies.	All above ground and concrete surface protrusions have been cut level with the concrete slab or to grade, whichever applies.	Visual Observation
23MA - 4.11	Inspect the 233-23H concrete slab for oil staining and remove stains, if found, using a strong surfactant, "Biosolve™".	Concrete slab is free of oil stains.	Visual Observation
24MA - 4.11	Inspect the 233-24H concrete slab for oil staining and remove stains, if found, using a strong surfactant, "Biosolve™".	Concrete slab is free of oil stains.	Visual Observation
23MA - 4.12	Perform a Final Acceptance Inspection (8Q-51) of the completed work.	Final Acceptance Inspection completed and recorded (8Q-51).	Document Review
24MA - 4.12	Perform a Final Acceptance Inspection (8Q-51) of the completed work.	Final Acceptance Inspection completed and recorded (8Q-51).	Document Review
23MA - 4.13	Complete any incomplete or new work items identified during the Final Acceptance Inspection.	Remaining work items identified during final inspection completed.	Document Review

Section 4 (cont'd)	PERFORM DEMOLITION ACTIVITIES		
End Point #	**Activity**	**Endpoint**	**Verification Method**
24MA - 4.13	Complete any incomplete or new work items identified during the Final Acceptance Inspection.	Remaining work items identified during final inspection completed.	Document Review
23MA - 4.14	Remove from jobsite and dispose of all equipment, rubble, sanitary waste, scrap metal, and trash as the work progresses.	Jobsite equipment and waste dispositioned.	Document Review and Visual Observation
24MA - 4.14	Remove from jobsite and dispose of all equipment, rubble, sanitary waste, scrap metal, and trash as the work progresses.	Jobsite equipment and waste dispositioned.	Document Review and Visual Observation
Section 5	**COMPLETE PROJECT CLOSURE ACTIVITIES**		
23 MA - 5.1	Ensure all Work Packages have been completed.	Work Packages are complete.	Document Review
24 MA - 5.1	Ensure all Work Packages have been completed.	Work Packages are complete.	Document Review
23 MA - 5.2	Ensure that the Site Clearance Permit has been completed.	Site Clearance Permit is complete.	Document Review
24 MA - 5.2	Ensure that the Site Clearance Permit has been completed.	Site Clearance Permit is complete.	Document Review
23 MA - 5.3	Issue correspondence for retirement of assets.	Property Record Closeout letter is issued and recorded in the project file.	Document Review
24 MA - 5.3	Issue correspondence for retirement of assets.	Property Record Closeout letter is issued and recorded in the project file.	Document Review
23 MA - 5.4	Issue correspondence for deletion (voiding) of engineering documents.	Records Disposition letter for Building 233-23H is issued and recorded in the project file.	Document Review
24 MA - 5.4	Issue correspondence for deletion (voiding) of engineering documents.	Records Disposition letter for Building 233-24H is issued and recorded in the project file.	Document Review
23 MA - 5.5	Revise (by Tritium Engineering) technical baseline documents, as appropriate, which cannot be voided.	Appropriate technical baseline documents have been revised.	Document Review
24 MA - 5.5	Revise (by Tritium Engineering) technical baseline documents, as appropriate, which cannot be voided.	Appropriate technical baseline documents have been revised.	Document Review
23&24MA - 5.6	Prepare and issue Completion of Decommissioning End Points (CDEP) document.	CDEP document has been issued.	Document Review
23&24MA - 5.7	Prepare and issue Decommissioning Project Final Report (DPFR).	DPFR is issued.	Document Review